

This sheet is used to confirm the dimensions of deburring areas and to confirm whether or not point group data (Name : XEBEC Path for Back Burr Cutter) can be generated. If a path can be generated then the path order code and optimal cutter diameter will be notified to a customer.

1. Deburring Location

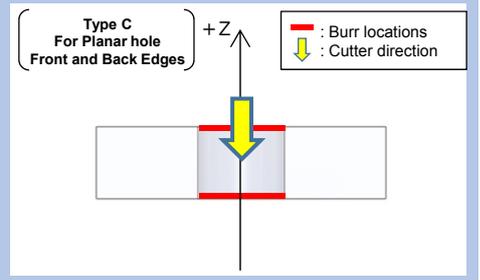
This sheet is for **front and back edges on a through hole**.
Make sure that the sheet type matches the locations that burrs will be removed

[Restrictions for generating a path]

- ※Supports a hole diameter of $\Phi 1$ mm or more
- ※This process is not applicable if a hole is a female screw or the material surface.

[Caution]

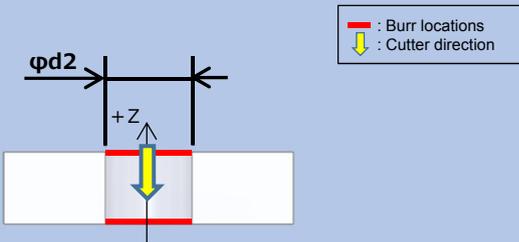
Make sure to enter accurate values. The XEBEC Path for Back Burr Cutter is generated based on these values and if any erroneous values are entered, an incorrect path will be generated which will **cause the workpiece, cutter or machine to break**. XEBEC Technology is not responsible for any damage caused in cases such as this.



▼Enter the dimensions in the boxes below.

*Fill in all spaces. For "0", enter "0".
*Enter up to the 3rd decimal. *Circle whether + or -.

2. Hole Diameter



➤ Hole Diameter ($\phi d2$) . mm

Customer Information and Confirmation of Path Use Conditions

Please check the boxes. An order cannot be placed unless the following boxes are filled out.

- I agree to not use any tools besides the XEBEC Back Burr Cutter when using the XEBEC Path.
- I agree that XEBEC Technology has granted the authority to use the XEBEC Path for Back Burr Cutter and that I will not hand over or distribute this data outside the company.

Company Name _____ Dept. _____ Name _____

Country: _____ Phone: _____ E-mail _____ (FAX) _____

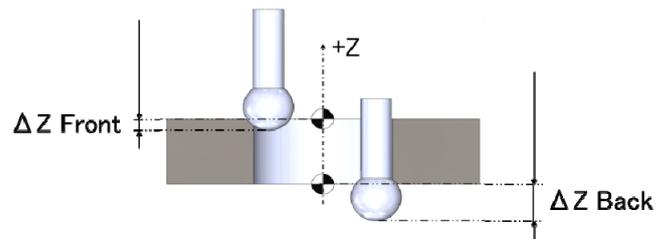
*Enter a fax number if you would like to receive a fax.

▼Only for XEBEC Technology.▼

Order Code Contact Sheet

XEBEC Technology will inform the order code for the XEBEC Path and tool diameter of the XEBEC Back Burr Cutter based on the workpiece dimensions filled in the Order Code Request Sheet. Please order with the following order code after confirming the path use conditions and tool interference.

XEBEC Path Order Code No.	
ΔZ Front edge (mm)	
ΔZ Back edge (mm)	
XEBEC Back Burr Cutter Diameter	Product Code
ϕ	
Reason for disapproval (*Only if path generation is disapproved)	



[Caution]

- The tool interference in vertical direction has not been confirmed. Check the cutter length and ΔZ (maximum amount of descent), and **make sure to confirm there is no tool interference from the processing environment (jig, holder, workpiece, etc.)** Then select the appropriate cutter from the catalog.
- Only the optimal tool diameter for the burr was selected according to the workpiece dimensions filled in on the Order Code Request Sheet.
- ΔZ (maximum amount of descent) is the furthest the tool will fall from the starting point until the deburring operation is complete.

No. of sheets: /

*Enter the number of sheets if more than one sheet will be submitted.
(e.g.) If three sheets will be submitted, mark the first as "1/3", the second "2/3" and the third "3/3".

This sheet is used to confirm the dimensions of deburring areas and to confirm whether or not point group data (Name : XEBEC Path for Back Burr Cutter) can be generated. If a path can be generated then the path order code and optimal cutter diameter will be notified to a customer.

1. Deburring Location

This sheet is for **front and back edges on a through hole**.
Make sure that the sheet type matches the locations that burrs will be removed

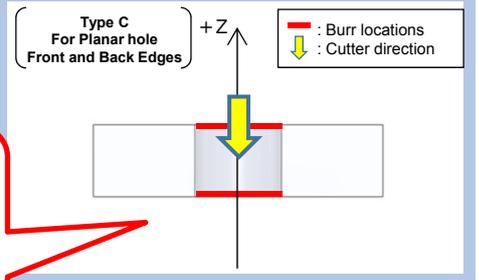
[Restrictions for generating a path]

- ※Supports a hole diameter of $\Phi 1$ mm or more
- ※This process is not applicable if a hole is a female screw or the material surface

[Caution]

Make sure to enter accurate values. The XEBEC erroneous values are entered, an incorrect path XEBEC Technology is not responsible for any da

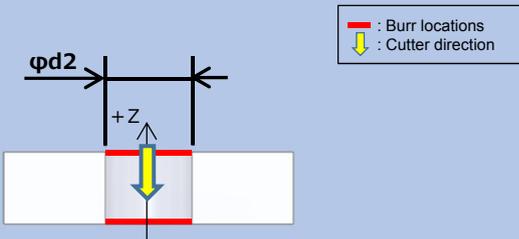
Double check the deburring location and the sheet type.
There are 3 kinds of sheet (A, B and C)



▼Enter the dimensions in the boxes below.

*Fill in all spaces. For "0", enter "0".
*Enter up to the 3rd decimal. *Circle whether + or -.

2. Hole Diameter



Hole Diameter ($\phi d2$) mm

Check the boxes

Customer Confirmation of Path Use Conditions

Please check the boxes. An order cannot be placed unless the following boxes are filled out.

- I agree to not use any tools besides the XEBEC Back Burr Cutter when using the XEBEC Path.
- I agree that XEBEC Technology has granted the authority to use the XEBEC Path for Back Burr Cutter and that I will not hand over or distribute this data outside the company.

Company Name Dept. Name

Country Phone: E-mail (FAX)

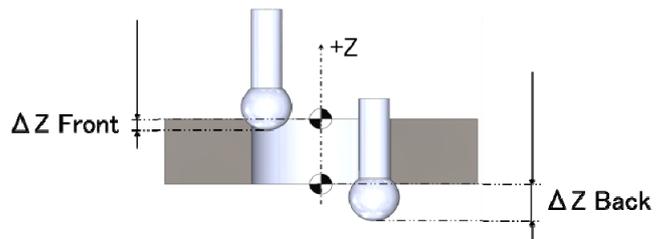
*Enter a fax number if you would like to receive a fax.

▼Only for XEBEC Technology.▼

Order Code Contact Sheet

XEBEC Technology will inform the order code for the XEBEC Path and tool diameter of the XEBEC Back Burr Cutter based on the workpiece dimensions filled in the Order Code Request Sheet. Please order with the following order code after confirming the path use conditions and tool interference.

XEBEC Path Order Code No.	PGC005-01-58
ΔZ Front edge (mm)	
ΔZ Back edge (mm)	
XEBEC Back Burr Cutter Diameter	Product Code
ϕ 5.8	XC-58-A
Reason for disapproval (*Only if path generation is disapproved)	



[Caution]

- The tool interference in vertical direction processing environment (jig, holder, workpiece)
- Only the optimal tool diameter for the burr
- ΔZ (maximum amount of descent) is the furthest the tool

If submitting multiple sheets, enter the sheet number.
e.g. 1/3, 2/3, 3/3.

Make sure to confirm there is no tool interference from the

No. of sheets: 1 / 3

*Enter the number of sheets if more than one sheet will be submitted.
(e.g.) If three sheets will be submitted, mark the first as "1/3", the second "2/3" and the third "3/3".